## **JANOME**

## Comparison Chart





CM8 Professional

Continental M6	M6
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Number of Bullt-in Stitches         450         400           Number of Buttonholes         12 Sensor; 1 Automatic         12 Sensor; 1 Automatic           Number of Alphabets         3         3           7" Hi-Def Touch Screen with stylus         ✓         ✓           Work Space to Right of Needle         13.5"         18.5"           A.S.R. (Accurate Stitch Regulator)         ✓         X           Acuspark2 App         ✓         X           Thumb Wheel         ✓         X           Superior Needle Threader 2         ✓         ✓           V         ✓         ✓           Superior Needle Threader 2         ✓         ✓           Optical Bobbin Winding Plate with Cutter         ✓         ✓           Optical Bobbin Winding Motor         ✓         ✓           Thread Tension         Automatic         Automatic     <	CITAIC	CM8 Professional	Continental M6
Number of Alphabets         3           7" Hi-Def Touch Screen with Stylus         ✓           Work Space to Right of Needle         13.5"           A.S.R. (Accurate Stitch Regulator)         ✓           Acuspark2 App         ✓           Thumb Wheel         ✓           Superior Needle Threader 2         ✓           Easy Set Bobbin         ✓           Superior Needle Threader 2         ✓           Easy Set Bobbin Winding Plate with Cutter         ✓           Optical Bobbin Sensor         ✓           Independent Bobbin Winding Motor         ✓           Thread Tension         Automatic           Dual Thread Stand         ✓           Control Buttons: Start/Stop, Lock stitch, Automatic Heread cutter, Easy reverse, Automatic Processure Adjustment         Automatic           Automatic Processure Adjustment         Automatic         Automatic           Automatic Procesure Adjustment         Automatic         Automatic	Number of Built-in Stitches	450	400
Work Space to Right of Needle  15.5"  15.5"  A.S.R. (Accurate Stitch Regulator)  A.S.R. (Accurate Stitch Regulator)  Acuspark2 App  Y  X  Acuspark2 App  Y  X  Superior Needle Threader 2  Easy Set Bobbin  Bobbin Winding Plate with Cutter  Optical Bobbin Sensor  Independent Bobbin Winding Motor  Thread Tension  Automatic  Automatic  Control Buttons: Start/Stop, Lock stitch, Automatic  Dual Thread Stand  Control Buttons: Start/Stop, Lock stitch, Automatic	Number of Buttonholes	12 Sensor; 1 Automatic	12 Sensor; 1 Automatic
Work Space to Right of Needle	Number of Alphabets	3	3
A.S.R. (Accurate Stitch Regulator)  Acuspark2 App  X  Thumb Wheel  X  Superior Needle Threader 2  Easy Set Bobbin  Bobbin Winding Plate with Cutter  Optical Bobbin Sensor  Independent Bobbin Winding Motor  Thread Tension  Automatic  Automatic  Automatic  Automatic Automatic  Automatic Automatic  Control Buttons: Start/Stop, Lock stitch, Automatic thread cutter, Easy reverse, Memorized Needle up/down, Automatic presser foot lift  Foot Pressure Adjustment  Automatic Pivot  Variable Zigzag with Knee Lifter  Variable Zigzag with Knee Lifter  Variable Automatic  Automatic Pivot  Variable Automatic  Automatic  Automatic Pivot  Variable Sitches  Variable Automatic  Auto	7" Hi-Def Touch Screen with Stylus	✓	✓
AcuSpark2 App  AcuSpark2 App  Thumb Wheel  X  Superior Needle Threader 2  Fasy Set Bobbin  Superior Needle Threader 2  AcuSpark2 App  Acuspark2 Acuspark2 App  Acuspark2 Acuspark2 App  Acuspark2 Acuspark2 App  Acuspark2 Acuspark2 Acuspark2 App  Acuspark2 Acuspark2 App  Acuspark2 Acuspark2 Ac	Work Space to Right of Needle	13.5"	13.5"
Thumb Wheel  Superior Needle Threader 2  Superior Needle District Winding Motor  Optical Bobbin Sensor  Independent Bobbin Winding Motor  Thread Tension  Automatic  Automatic  Automatic  Automatic  Control Buttons: Start/stop, Lock stitch, Automatic thread cutter, Easy reverse, Memorized Needle up/down, Automatic Perser fool lift  Foot Pressure Adjustment  Automatic Pivot  Variable Zigzag with Knee Lifter  Voptional  Mirage Stitches  Variable Zigzag with Knee Lifter  Voptional  Mirage Stitches  Variable Stitches  Variable Stitches  Variable Stitches  Variable Stitches  Variable Automatic  Variable Stitches  Variable Stitches  Variable Stitches  Variable Stitches  Variable Automatic  Variable Stitches  Variabl	A.S.R. (Accurate Stitch Regulator)	✓	X
Superior Needle Threader 2  Easy Set Bobbin  Pobin Winding Plate with Cutter  Optical Bobbin Sensor  Independent Bobbin Winding Motor  Thread Tension  Automatic  Automatic  Automatic  Automatic  Automatic  Control Buttons: Start/stop, Lock stitch, Advinatic thread cutter, Easy reverse, Wemorized Needle up/down, Automatic presser foot lift  Foot Pressure Adjustment  Automatic Pivot  Variable Zigzag with Knee Lifter  Variable Zigzag with Knee Lifter  Variable Stitches  Variable Stitche	AcuSpark2 App	✓	X
Easy Set Bobbin    V	Thumb Wheel	✓	X
Bobbin Winding Plate with Cutter  Optical Bobbin Sensor  Independent Bobbin Winding Motor  Thread Tension  Automatic  Automatic  Automatic  Dual Thread Stand  Control Buttons: Start/stop, Lock stitch, Automatic thread cutter, Easy reverse, Memorized Needle up/down, Automatic Presser foot lift  Foot Pressure Adjustment  Automatic Pivot  Variable Zigzag with Knee Lifter  V Optional  Mirage Stitches  V V  Floating Mode  V V  Rulerwork Mode  V V  Sewing Applications Support  V V  Stitch Composer Software  V V  Needle Plate, HP and HP2 Foot  One-Touch Needle Plate Conversion  Automatic Pivot  V Optional  Feed System  SFS-i  Accessory Case  Included Presser Feet  Zoptional  Concealed Zipper Foot Z  Extension Table  Cloth Guide  Remote Thread-Cutter  Remote Thread-Cutter  Remote Thread-Cutter  Rulemork Mode  V Optional  Automatic	Superior Needle Threader 2	✓	✓
Optical Bobbin Sensor  Independent Bobbin Winding Motor  Thread Tension  Automatic  Automatic  Automatic  Dual Thread Stand  Control Buttons: Start/stop, Lock stitch, Automatic thread cutter, Easy reverse, Memorized Needle up/down, Automatic thread cutter, Easy reverse, Memorized Needle up/down, Automatic presser foot lift  Foot Pressure Adjustment  Automatic Pivot  Variable Zigzag with Knee Lifter  Voptional  Mirage Stitches  Variable Stitches	Easy Set Bobbin	✓	✓
Independent Bobbin Winding Motor  Thread Tension  Automatic  Automatic  Automatic  Automatic  Control Buttons: Start/stop, Lock stitch, Automatic thread cutter, Easy reverse, Memorized Needle up/down, Automatic presser foot lift  Foot Pressure Adjustment  Automatic  Automati	Bobbin Winding Plate with Cutter	✓	✓
Thread Tension  Automatic  Dual Thread Stand  Control Buttons: Start/stop, Lock stitch, Automatic thread cutter, Easy reverse, Memorized Needle up/down, Automatic Tenses froot lift  Foot Pressure Adjustment  Automatic Pivot  Variable Zigzag with Knee Lifter  Voptional  Mirage Stitches  Viantificating Mode  Viantificating Mode  Viantificating Mode  Viantificating Viantification V	Optical Bobbin Sensor	✓	✓
Thread Tension  Automatic  Dual Thread Stand  Control Buttons: Start/stop, Lock stitch, Automatic thread cutter, Easy reverse, Memorized Needle up/down, Automatic Tenses froot lift  Foot Pressure Adjustment  Automatic Pivot  Variable Zigzag with Knee Lifter  Voptional  Mirage Stitches  Viantificating Mode  Viantificating Mode  Viantificating Mode  Viantificating Viantification V	Independent Bobbin Winding Motor	✓	<b>√</b>
Dual Thread Stand  Control Buttons: Start/stop, Lock stitch, Automatic thread cutter, Easy reverse, Memorized Needle up/down. Automatic proses foot lift  Foot Pressure Adjustment Automatic Pivot  Variable Zigzag with Knee Lifter  Automatic Pivot  Variable Zigzag with Knee Lifter  Mirage Stitches  Floating Mode  Rulerwork Mode  Twin needle setting  Sewing Applications Support  Stitch Composer Software  VSB Port  Needle Plates  By Optional  One-Touch Needle Plate Conversion  Cone-Touch Needle Plate Conversion  Aucessory Case  Concealed Zipper Foot Z  Extension Table  Cloth Guide  Remote Thread-Cutter  Remote Thread-Cutter  Remote Thread-Cutter  Remote Thread-Cutter  Remote Thread-Cutter  Remote Thread-Cutter  Coptional		Automatic	Automatic
Control Buttons: Start/stop, Lock stitch, Automatic thread cutter, Easy reverse, Memorized Needelle pyfodry, Automatic presser foot lift  Foot Pressure Adjustment  Automatic Pivot  Variable Zigzag with Knee Lifter  Voptional  Mirage Stitches  Viriable Zigzag with Knee Lifter  V	Dual Thread Stand	<b>✓</b>	<b>✓</b>
Automatic Pivot  Variable Zigzag with Knee Lifter  V Optional  Mirage Stitches  V V  Floating Mode  Rulerwork Mode  V V  Twin needle setting  Sewing Applications Support  V V  Stitch Composer Software  V V  Stitch Piates  3 2  HP Needle Plates  3 2  HP Needle Plate, HP and HP2 Foot  One-Touch Needle Plate Conversion  AcuFeed Flex Holders and Feet  Feed System  SFS-i  Accessory Case  V Optional  Included Presser Feet  26 (Including ASR feet)  Is  Concealed Zipper Foot Z  Extension Table  Cloth Guide  Remote Thread-Cutter  V Optional  Remote Thread-Cutter  V Optional	Automatic thread cutter, Easy reverse, Memorized Needle up/down,	✓	<b>√</b>
Variable Zigzag with Knee Lifter       ✓       Optional         Mirage Stitches       ✓       ✓         Floating Mode       ✓       X         Rulerwork Mode       ✓       ✓         Twin needle setting       ✓       ✓         Sewing Applications Support       ✓       ✓         Stitch Composer Software       ✓       ✓         USB Port       ✓       ✓         Needle Plates       3       2         HP Needle Plate, HP and HP2 Foot       ✓       Optional         One-Touch Needle Plate Conversion       On Screen       On Screen         AcuFeed™ Flex Holders and Feet       ✓       Optional         Feed System       SFS-i       SFS-i         Accessory Case       ✓       Optional         Included Presser Feet       26 (Including ASR feet)       18         Concealed Zipper Foot Z       ✓       Optional         Extension Table       ✓       Optional         Cloth Guide       ✓       Optional         Remote Thread-Cutter       ✓       Optional	Foot Pressure Adjustment	Automatic	Automatic
Mirage Stitches  /  Floating Mode  Rulerwork Mode  /   Twin needle setting  Sewing Applications Support  Stitch Composer Software  /   USB Port  Needle Plates  3 2 HP Needle Plates  3 2 HP Needle Plate Conversion  One-Touch Needle Plate Conversion  One-Touch Needle Plate Conversion  AcuFeed!** Flex Holders and Feet  Feed System  SFS-i  Accessory Case  /   Optional  Included Presser Feet  26 (Including ASR feet)  Extension Table  Optional  Cloth Guide  Remote Thread-Cutter  /  Optional  Remote Thread-Cutter	Automatic Pivot	✓	✓
Floating Mode  Rulerwork Mode  Twin needle setting  Sewing Applications Support  Stitch Composer Software  USB Port  Very Needle Plates  HP Needle Plate, HP and HP2 Foot  One-Touch Needle Plate Conversion  AcuFeed™ Flex Holders and Feet  Feed System  SFS-i  Accessory Case  Very Optional  Included Presser Feet  Concealed Zipper Foot Z  Extension Table  Cloth Guide  Remote Thread-Cutter  Remote Thread-Cutter  Very Case  Very Ca	Variable Zigzag with Knee Lifter	✓	Optional
Rulerwork Mode  ✓  Twin needle setting  ✓  Sewing Applications Support  ✓  Stitch Composer Software  ✓  USB Port  Vedle Plates  3  2  HP Needle Plate, HP and HP2 Foot  ✓  Optional  One-Touch Needle Plate Conversion  On Screen  AcuFeed™ Flex Holders and Feet  ✓  Optional  Feed System  SFS-i  Accessory Case  ✓  Optional  Included Presser Feet  26 (Including ASR feet)  18  Concealed Zipper Foot Z  Extension Table  Cloth Guide  Remote Thread-Cutter  ✓  Optional  Remote Thread-Cutter  ✓  Optional	Mirage Stitches	✓	<b>√</b>
Twin needle setting  V Sewing Applications Support  V Stitch Composer Software  V USB Port  Needle Plates  3 2 HP Needle Plate, HP and HP2 Foot  Optional  One-Touch Needle Plate Conversion  On Screen  AcuFeed™ Flex Holders and Feet  Feed System  SFS-i  SFS-i  Accessory Case  V Optional  Included Presser Feet  26 (Including ASR feet)  Extension Table  Cloth Guide  Remote Thread-Cutter  V Optional  Remote Thread-Cutter  V Optional	Floating Mode	✓	X
Sewing Applications Support  ✓  Stitch Composer Software  ✓  USB Port  Needle Plates  3  2  HP Needle Plate, HP and HP2 Foot  ✓  Optional  One-Touch Needle Plate Conversion  On Screen  AcuFeed™ Flex Holders and Feet  Feed System  SFS-i  SFS-i  Accessory Case  ✓  Optional  Included Presser Feet  26 (Including ASR feet)  18  Concealed Zipper Foot Z  Extension Table  Cloth Guide  Remote Thread-Cutter  ✓  Optional  Remote Thread-Cutter	Rulerwork Mode	✓	✓
Stitch Composer Software  ✓  USB Port  ✓  Needle Plates  3  2  HP Needle Plate, HP and HP2 Foot  ✓  Optional  One-Touch Needle Plate Conversion  On Screen  AcuFeed™ Flex Holders and Feet  ✓  Optional  Feed System  SFS-i  Accessory Case  ✓  Optional  Included Presser Feet  26 (Including ASR feet)  Extension Table  ✓  Optional  Cloth Guide  Remote Thread-Cutter  ✓  Optional	Twin needle setting	✓	<b>√</b>
USB Port  Needle Plates  3  2  HP Needle Plate, HP and HP2 Foot  ✓ Optional  One-Touch Needle Plate Conversion  On Screen  AcuFeed™ Flex Holders and Feet  ✓ Optional  Feed System  SFS-i  Accessory Case  ✓ Optional  Included Presser Feet  26 (Including ASR feet)  Extension Table  Concealed Zipper Foot Z  ✓ Optional  Cloth Guide  Remote Thread-Cutter  ✓ Optional	Sewing Applications Support	✓	<b>√</b>
Needle Plates  3 2  HP Needle Plate, HP and HP2 Foot  ✓ Optional  One-Touch Needle Plate Conversion  On Screen  AcuFeed™ Flex Holders and Feet  ✓ Optional  Feed System  SFS-i  Accessory Case  ✓ Optional  Included Presser Feet  26 (Including ASR feet)  18  Concealed Zipper Foot Z  ✓ Optional  Extension Table  Cloth Guide  Remote Thread-Cutter  ✓ Optional  Remote Thread-Cutter	Stitch Composer Software	✓	<b>√</b>
HP Needle Plate, HP and HP2 Foot  On Screen  On Screen  On Screen  AcuFeed™ Flex Holders and Feet  Feed System  SFS-i  Accessory Case  Included Presser Feet  Concealed Zipper Foot Z  Extension Table  Cloth Guide  Remote Thread-Cutter  Optional  Optional  Optional  Optional  Optional  Optional	USB Port	✓	<b>√</b>
One-Touch Needle Plate Conversion       On Screen       On Screen         AcuFeed™ Flex Holders and Feet       ✓       Optional         Feed System       SFS-i       SFS-i         Accessory Case       ✓       Optional         Included Presser Feet       26 (Including ASR feet)       18         Concealed Zipper Foot Z       ✓       Optional         Extension Table       ✓       Optional         Cloth Guide       ✓       Optional         Remote Thread-Cutter       ✓       Optional         Remote Thread-Cutter       ✓       Optional	Needle Plates	3	2
AcuFeed™ Flex Holders and Feet ✓ Optional   Feed System SFS-i SFS-i   Accessory Case ✓ Optional   Included Presser Feet 26 (Including ASR feet) 18   Concealed Zipper Foot Z ✓ Optional   Extension Table ✓ Optional   Cloth Guide ✓ Optional   Remote Thread-Cutter ✓ Optional   Remote Thread-Cutter ✓ Optional	HP Needle Plate, HP and HP2 Foot	✓	Optional
Feed System  SFS-i  Accessory Case  ✓  Optional  Included Presser Feet  26 (Including ASR feet)  18  Concealed Zipper Foot Z  ✓  Optional  Extension Table  Cloth Guide  Remote Thread-Cutter  ✓  Optional  Optional	One-Touch Needle Plate Conversion	On Screen	On Screen
Accessory Case  ✓ Optional  Included Presser Feet  26 (Including ASR feet)  18  Concealed Zipper Foot Z  ✓ Optional  Extension Table  Cloth Guide  Cloth Guide  Remote Thread-Cutter  ✓ Optional  Optional	AcuFeed™ Flex Holders and Feet	✓	Optional
Included Presser Feet  26 (Including ASR feet)  18  Concealed Zipper Foot Z  ✓ Optional  Extension Table  Cloth Guide  Remote Thread-Cutter  ✓ Optional  Optional	Feed System	SFS-i	SFS-i
Concealed Zipper Foot Z  ✓  Optional  Extension Table  ✓  Optional  Cloth Guide  Remote Thread-Cutter  ✓  Optional  Optional	Accessory Case	✓	Optional
Extension Table  ✓ Optional  Cloth Guide  Remote Thread-Cutter  ✓ Optional  Remote Thread-Cutter  ✓ Optional	Included Presser Feet	26 (Including ASR feet)	18
Cloth Guide  ✓ Optional  Remote Thread-Cutter  ✓ Optional  Optional	Concealed Zipper Foot Z	✓	Optional
Remote Thread-Cutter ✓ Optional  Remote Thread-Cutter ✓ Optional	Extension Table	✓	Optional
Remote Thread-Cutter ✓ Optional	Cloth Guide	✓	Optional
A CONTROL OF THE CONT	Remote Thread-Cutter	✓	Optional
	Remote Thread-Cutter	✓	Optional
	Foot Controller	Large	<b>√</b>